



MAP OF SCOTCH WHISKY DISTILLERIES

#DISCOVERSCOTCH

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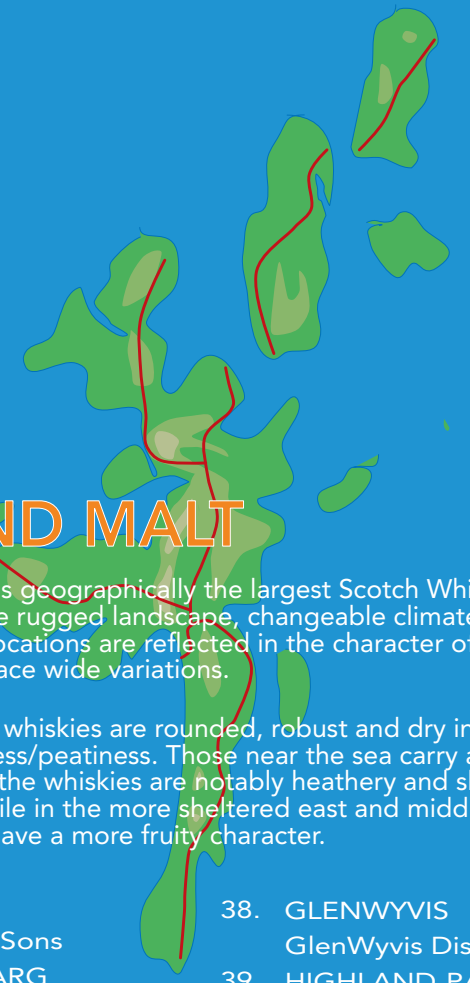
DISCOVER THE WORLD OF SCOTCH WHISKY

Many countries produce whisky, but Scotch Whisky can only be made in Scotland. By law, Scotch Whisky must be distilled and matured in Scotland for a minimum of 3 years in oak casks, and made from just three natural ingredients - water, cereals and yeast - at distilleries located across the country.

Scotland is home to over 130 malt and grain distilleries, making it the greatest concentration of whisky production in the world. Many of the Scotch Whisky distilleries featured on this map bottle some of their production for sale as Single Malt (i.e. the product of one distillery) or Single Grain Whisky.

The majority of Scotch Whisky is consumed as Blended Scotch Whisky. This means as many as 60 of the different Single Malt and Single Grain Whiskies are blended together, ensuring that the individual Scotch Whiskies harmonise with one another and the quality and flavour of each individual blend remains consistent over time.

Malt whisky is classified in one of five main categories - Highland, Lowland, Speyside, Islay and Campbeltown - according to the geographical location of the distillery in which it is made. In many ways, the geography and climate of each region influences the character of the whisky produced there.



HIGHLAND MALT

The Highland region is geographically the largest Scotch Whisky producing region. The rugged landscape, changeable climate and, in some cases, coastal locations are reflected in the character of its whiskies, which embrace wide variations.

As a group, Highland whiskies are rounded, robust and dry in character with a hint of smokiness/peatiness. Those near the sea carry a salty tang; in the far north the whiskies are notably heathery and slightly spicy in character; while in the more sheltered east and middle of the region, the whiskies have a more fruity character.

- 13. ABERFELDY
John Dewar & Sons
- 14. ABHAINN DEARG
Abhainn Dearg Distillery
- 15. ARBICKIE
Arbikie Distilling
- 16. ARDMORE
Beam Suntory
- 17. ARDNAMURCHAN
Adelphi Distillery
- 18. BALBLAIR
Inver House Distillers
- 19. BEN NEVIS
Ben Nevis Distillery
- 20. BLAIR ATHOL
Diageo
- 21. BRORA
Diageo
- 22. BURN O'BENNIE
Burn o' Bennie Distillery
- 23. CLYNEUSH
Diageo
- 24. DALMORE
Whyte & Mackay
- 25. DALWHINNIE
Diageo
- 26. DEANSTON
Distall International
- 27. DORNOCH
Dornoch Distillery Co.
- 28. EDRADOUR
Signatory Vintage
- 29. FETTERCAIRN
Whyte & Mackay
- 30. GLEN GARIOCH
Beam Suntory
- 31. GLEN ORD
Diageo
- 32. GLENCADAM
Angus Dundee Distillers
- 33. GLENDRONACH, THE
Brown-Forman
- 34. GLENGLOSSAUGH
Brown-Forman
- 35. GLENGOYNE
Ian Macleod Distillers
- 36. GLENMORANGIE
Glenmorangie Co.
- 37. GLENTURRET, THE
The Glenturret
- 38. GLENVIVIS
GlenVivis Distillery
- 39. HIGHLAND PARK
Edrington
- 40. ISLE OF HARRIS
Isle of Harris Distillers
- 41. ISLE OF JURA
Whyte & Mackay
- 42. ISLE OF RAASAY
R&B Distillers
- 43. LAGG
Isle of Arran Distillers
- 44. LOCH LOMOND MALT
Loch Lomond Group
- 45. LOCHRANZA
Isle of Arran Distillers
- 46. LONE WOLF
BrewDog
- 47. MACDUFF
John Dewar & Sons
- 48. NC'NEAM
Drimmin Distillery Co.
- 49. OBAN
Diageo
- 50. PERSIE DISTILLERY
Glenshee Craft Distillers
- 51. PULTENEY
Inver House Distillers
- 52. ROYAL BRACKLA
John Dewar & Sons
- 53. ROYAL LOCHINAGAR
Diageo
- 54. SCAPA
Chivas Brothers
- 55. STRATHEARN
Douglas Laing & Co.
- 56. TALISKER
Diageo
- 57. TEANINICH
Diageo
- 58. TOBERMORY
Distell International
- 59. TOMATIN
The Tomatin Distillery Co.
- 60. TORABHAIG
Mossburn Distillers
- 61. TULLIBARDINE
Terroirs Distillers
- 62. WOLFBURN
Aurora Brewing

SPEYSIDE MALT

Speyside, a region that borders much of the length of the River Spey on the eastern side of the Highlands, is home to more Scotch Whisky distilleries than any other region.

The whiskies of this region are noted for their elegance and complexity. The flow of water over the hills of granite and through the moors of peat add a refined smokiness to many of the malt whiskies and the slightly more sheltered nature of the terrain imparts specific gentleness and delicacy to their character.

- 63. ABERLOUR
Chivas Brothers
- 64. ALLT A'BHAINNE
Chivas Brothers
- 65. AUCHROISK
Diageo
- 66. AULTMORRE
John Dewar & Sons
- 67. BALLINDALLOCH
Ballindalloch Distillery
- 68. BALMENACH
Inver House Distillers
- 69. BALVENIE, THE
Wm Grant & Sons
- 70. BENRIACH
Brown-Forman
- 71. BENRINNES
Diageo
- 72. BENROMACH
Gordon & MacPhail
- 73. BRAEVAL
Chivas Brothers
- 74. CAIRN DISTILLERY, THE
Gordon & MacPhail
- 75. CRAGGANMORE
Diageo
- 77. CRAIGELLACHIE
John Dewar & Sons
- 78. DAILUAINNE
Diageo
- 79. DALMUNACH
Chivas Brothers
- 80. DUFFTOWN
Diageo
- 81. GLEN ELGIN
Diageo
- 82. GLEN GRANT
Glen Grant Distillery Co.
- 83. GLEN KEITH
Chivas Brothers
- 84. GLEN MORAY
Glen Turner Distillery
- 85. GLEN SPEY
Diageo
- 86. GLENALLACHIE, THE
GlenAllachie Distillers Co.
- 87. GLENBURGIE
Chivas Brothers
- 88. GLENDULLAN
Diageo
- 89. GLENFARCLAS
J & G Grant
- 90. GLENFIDDICH
Wm Grant & Sons
- 91. GLENLIVET, THE
Chivas Brothers
- 92. GLENLOSSIE
Diageo
- 93. GLENROTHES
Edrington
- 94. GLENTAUCHERS
Chivas Brothers
- 95. INCHGOWER
Diageo
- 96. KININVIE
Wm Grant & Sons
- 97. KNOCKANDO
Diageo
- 98. KNOCKDHU
Inver House Distillers
- 99. LINKWOOD
Diageo
- 100. LONGMORN
Chivas Brothers
- 101. MACALLAN, THE
Edrington
- 102. MANNOCHEMORE
Diageo
- 103. MILTONDUFF
Chivas Brothers
- 104. MORTLACH
Diageo
- 105. ROSEISLE
Diageo
- 106. SPEYBURN
Inver House Distillers
- 107. SPEYSIDE
Harvey's of Edinburgh International
- 108. STRATHISLA
Chivas Brothers
- 109. STRATHMILL
Diageo
- 110. TAMDHU
Ian Macleod Distillers
- 111. TAMNAVULIN
Whyte & Mackay
- 112. TOMINTOUL
Angus Dundee Distillers
- 113. TORMORE
Elixir Distillers

LOWLAND MALT

The Lowland whiskies are produced in the south of Scotland, identified on the map as the area south of a line between Dundee and Greenock.

Lowland whiskies reflect the calm, lush countryside of the region and tend to be light, soft and mellow and gentle on the palate.

- 114. ABERARGIE
Morrison Scotch Whisky Distillers
- 115. AILSA BAY
Wm Grant & Sons
- 116. ANNANDALE
Annandale Distillery Co.
- 117. AUCHENTOSHAN
Beam Suntory
- 118. BLADNOCH
Bladnoch Distillery
- 119. BONNINGTON DISTILLERY
Halewood International
- 120. BORDERS
The Borders Distillery Co.
- 121. CLYDESIDE, THE
Morrison Glasgow Distillers
- 122. DAFTMILL
The Cuthbert Family
- 123. EDEN MILL
Eden Mill
- 124. FALKIRK DISTILLERY
Falkirk Whisky Distillery Co.
- 125. GLASGOW DISTILLERY
Glasgow Distillery Co.
- 126. GLENKINCHE
Diageo
- 127. HOLYROOD
Holyrood Distillery
- 128. INCHDAIRNIE
InchDairnie Distillery
- 129. JACKTON
RAER Scotch Whisky
- 130. KINGSBARNES
The Kingsbarns Company of Distillers
- 131. LINDORES ABBEY
Lindores Distilling Co.
- 132. LOCHLEA
Lochlea Distilling Co.

ISLAY MALT

Islay, a small island off the west coast of Scotland, may only be 25 miles long and 8 miles wide but is home to 9 Scotch Whisky distilleries.

Islay is frequently lashed by Atlantic storms. Sea spray blows across the island, impregnating the peat used in the matting of the barley and blows into the warehouses where casks of Scotch Whisky lie maturing, thus affecting the taste and aroma.

Some of the Islay whiskies are pungent and powerful, with a distinctive whiff of the sea air in them. Other distilleries that are in a more sheltered location, and use less peat during matting, have a gentler but still clearly identifiable character.

- 1. ARDBEG
Glenmorangie Co.
- 2. ARDNAHOE
Hunter Laing & Co.
- 3. BOWMORE
Beam Suntory
- 4. BRUICHLADDICH
Bruichladdich Distillery Co.
- 5. BUNNAHABHAIN
Distell International
- 6. CAOL ILA
Diageo
- 7. KILCHOMAN
Kilchoman Distillery Co.
- 8. LAGAVULIN
Diageo
- 9. LAPHROAIG
Beam Suntory

CAMPBELTOWN MALT

Campbeltown is a town at the southern end of the Mull of Kintyre on the west fringe of Scotland. At its peak, Campbeltown was home to more than 30 Scotch Whisky distilleries.

Campbeltown whiskies are robust in character and carry the salty tang of the sea.

- 10. GLEN SCOTIA
Loch Lomond Group
- 11. GLENGYLE
J & A Mitchell & Co.
- 12. SPRINGBANK
J & A Mitchell & Co.

GRAIN WHISKY

Grain whiskies form the heart of Blended Scotch Whiskies. They are located primarily in the Lowlands, with the exception of one in the Highlands. Grain whisky distilleries operate a continuous distillation process, always including malted barley, but unlike malt whiskies, also using other unmalted cereals, as well as yeast and water.

The main purpose of grain whisky is as the base to which the malts are added creating Blended Scotch Whisky, but a small proportion is bottled as a Single Grain and enjoyed for their subtle character.

- 133. CAMERONBRIDGE
Diageo
- 134. GIRVAN
Wm Grant & Sons
- 135. INVERGORDON
Whyte & Mackay
- 136. LOCH LOMOND GRAIN
Loch Lomond Group
- 137. NORTH BRITISH
The North British Distillery Co.
- 138. STARLAW
Glen Turner Co.
- 139. STRATHCLYDE
Chivas Brothers

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